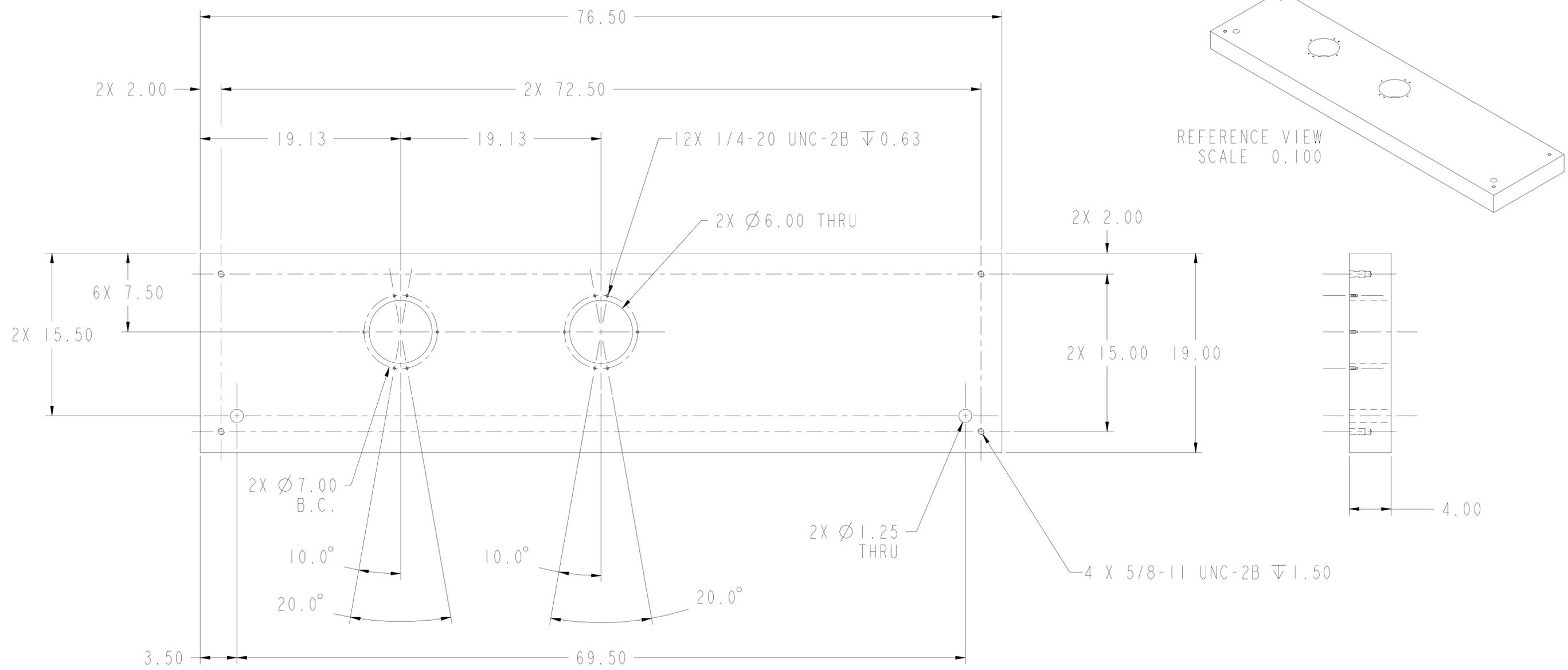


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REVISIONS											
REV	TYPE	DESCRIPTION OF CHANGE	DES	DET	CK	ENG	TL	GL	CE	VER	DATE
0		ORIGINAL ISSUE									



STEEL	ASTM A36	1578 LBS
MATERIAL	SPECIFICATION	WEIGHT
PART INFORMATION		

NOTE:
1. ADDITIONAL REQUIREMENTS DEFINED IN 106090204-EQ0001

QUALITY VERIFICATION		DIMENSIONS ARE IN INCHES DRAFTING STANDARD: ASME Y14.100 DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M, 1994 DO NOT SCALE DRAWING	APPROVALS		 OAK RIDGE NATIONAL LABORATORY DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 OAK RIDGE, TENNESSEE
DOCUMENTS REQUIRED	APPLICABLE		DESIGNER	DATE	
MATERIAL MILL TEST REPORT		M.C. HOFFMANN	07/2011		
LEAK TEST REPORT		S.E. HAMBLÉN	07/2011		
CLEANING CERT		CHECKER	DATE		
WELD / BRAZE INSPECTION REPORT		ENGINEER	DATE		
HEAT TREAT REPORT (W/CHART)		TEAM LEAD	DATE		
DIMENSIONAL REPORT		GROUP LEAD	DATE		
MATERIAL SELLER CERT		CHIEF ENGR	DATE		
FUNCTIONAL TEST REPORT		VERIFIER	DATE		
DEVIATION REQUEST	XX	CONTROL SYSTEM	RELEASE		
NONCONFORMANCE REPORT	XX	SNS PROCEDURE	4		
106090204-M8U-8510-A093	QA REP	DATE			
NEXT USED ASSEMBLIES		THIRD ANGLE PROJECTION		SIZE: D DRAWING NUMBER: 106090204-M8U-8510-A082 SCALE: 0.200 CAD MODEL: 106090204-M8U-8510-A082 MODEL REVI SHEET: 0 SHEET: 1 of 1	

DWG NO: 106090204-M8U-8510-A082

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