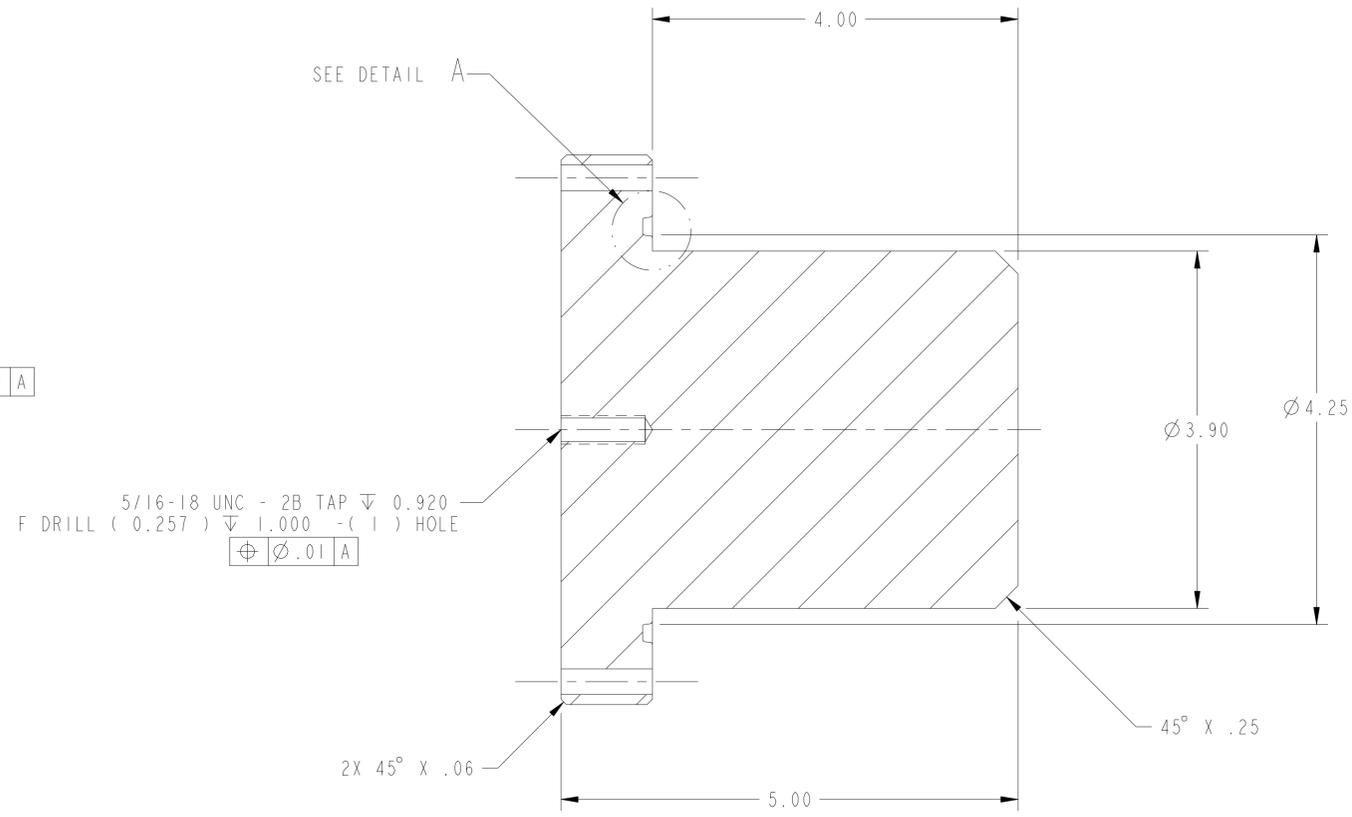
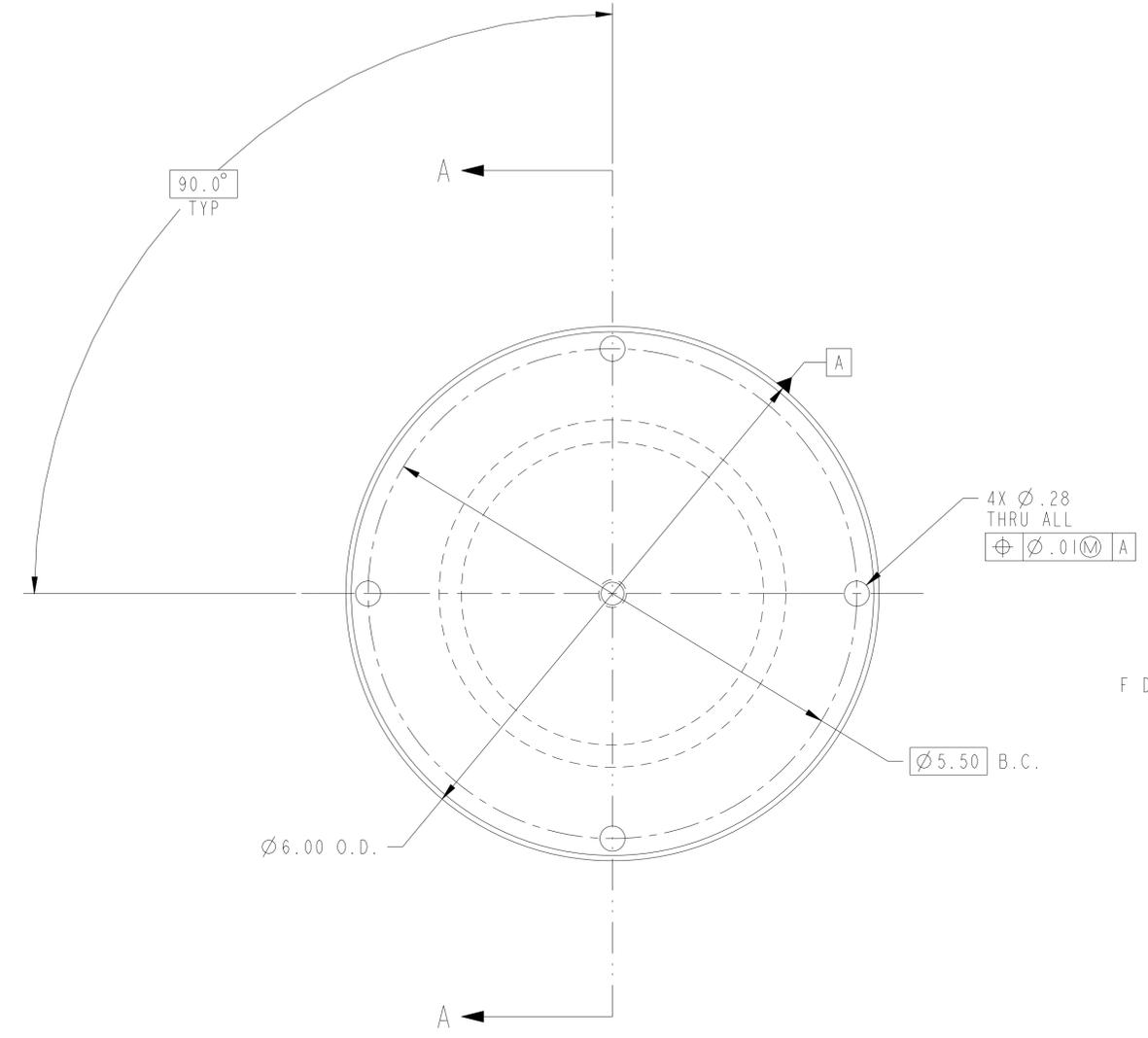
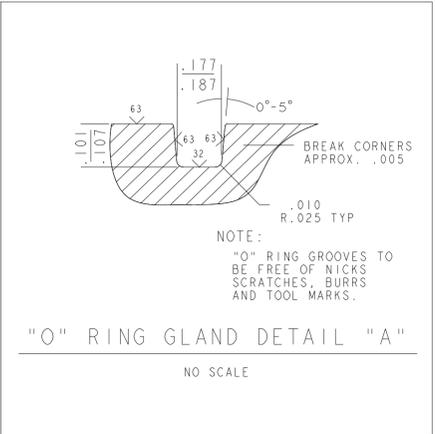


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REVISIONS											
REV	TYPE	DESCRIPTION OF CHANGE	DES	DET	CK	ENG	TL	GL	CE	VER	DATE
0		ORIGINAL ISSUE									



5/16-18 UNC - 2B TAP ∇ 0.920
 F DRILL (0.257) ∇ 1.000 - (1) HOLE
 $\oplus \ominus \varnothing .01 \text{ A}$



NOTE:
 1. ADDITIONAL REQUIREMENTS DEFINED IN 106090204-EQ0001

STEEL	ASTM A36	21 LBS
MATERIAL	SPECIFICATION	WEIGHT

QUALITY VERIFICATION	
DOCUMENTS REQUIRED	APPLICABLE
MATERIAL MILL TEST REPORT	
LEAK TEST REPORT	
CLEANING CERT	
WELD / BRAZE INSPECTION REPORT	
HEAT TREAT REPORT (W/CHART)	
DIMENSIONAL REPORT	
MATERIAL SELLER CERT	
FUNCTIONAL TEST REPORT	
DEVIATION REQUEST	✗
NONCONFORMANCE REPORT	✗
QA REP	DATE

PART INFORMATION	
DESIGNER M.C. HOFFMANN	DATE 04/2011
DETAILER S.E. HAMBLÉN	DATE 04/2011
CHECKER	DATE
ENGINEER	DATE
TEAM LEAD	DATE
GROUP LEAD	DATE
CHIEF ENGR	DATE
VERIFIER	DATE
CONTROL SYSTEM	RELEASE
SNS PROCEDURE	NFDD-ENG-001

NEXT USED ASSEMBLIES	
106090204-M8U-8510-A059	
106090204-M8U-8510-A055	
106090204-M8U-8510-A049	
106090204-M8U-8510-A041	

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 DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725
 OAK RIDGE, TENNESSEE

NEUTRON SCIENCES

**TARGET SYSTEMS
 TEMPORARY CONTAINER
 CAMERA PORT LID**

SIZE	DRAWING NUMBER	REV
D	106090204-M8U-8510-A045	0

SCALE: 1.000
 CAD MODEL: 106090204-M8U-8510-A045
 MODEL REVI SHEET: 0
 1 of 1

THIS DRAWING PREPARED ON Pro/ENGINEER

DWG NO: 106090204-M8U-8510-A045 SW 1